

Patriot Chuck - with 2" Jaws DIRECT FIT for 1 1/2" x 6tpi Spindle RSP

Designed and built by Robert Sorby of Sheffield, the Patriot Chuck has been created to provide woodturners with a high quality chuck system that is both comprehensive and affordable.

With the generous movement of the Patriot's jaw slides and a well designed and comprehensive range of workholding jaws available, the Patriot is renowned as the premier system available to woodturners.

Robert Sorby offer a huge range of spindle thread adaptors allowing the Patriot to be fitted to virtually any commercially available lathe. This offers the added advantage that should you change your lathe in future, the chuck need not be scrapped - simply order a new adaptor to suit the new lathe!

Even larger threaded spindles (such as M33 x 3.5 mm and 1.1/2" x 6 tpi) that normally require the chuck to be directly-threaded on can be accommodated. Special Excerts are available that hold the chuck forward of the lathe spindle, the thread being formed in a boss at the end of the chuck.

This version of the Patriot is supplied to fit a 1 1/2" x 6tpi spindle and will fit Harrison Graduate, some Poolewood and other older large lathes.

This standard version of the Patriot features 2" Jaws. [The measurement referring to the nominal size of spigot onto which they will compress when set at their "perfect circle" diameter]

These standard jaws will expand into a dovetail recess sized from 50 mm (2") to 75 mm (3"). In compression mode, these jaws will close onto a spigot, or bowl "foot", with a diameter from 42 mm (1.33") to 67 mm (2.33").

Jaw sets are available in other sizes to accommodate projects for which the supplied jaws may not be suitable.

The Patriot chuck is also delivered with a woodscrew chuck which mounts in the centre of the standard jaws and provides an excellent method of initial holding of the workpiece simply by drilling a pilot hole of approximately 10mm in it.



Price

£195.99 (Product reference 2524-0)