

Patriot Chuck with 2" jaws and insert

Designed and built by Robert Sorby of Sheffield, the Patriot Chuck has been created to provide woodturners with a high quality chuck system that is both comprehensive and affordable.

With the generous movement of the Patriot's jaw slides and a well designed and comprehensive range of workholding jaws available, the Patriot is renowned as the premier system available to woodturners.

Robert Sorby offer a huge range of spindle thread adaptors allowing the Patriot to be fitted to virtually any commercially available lathe. This offers the added advantage that should you change your lathe in future, the chuck need not be scrapped - simply order a new adaptor to suit the new lathe!

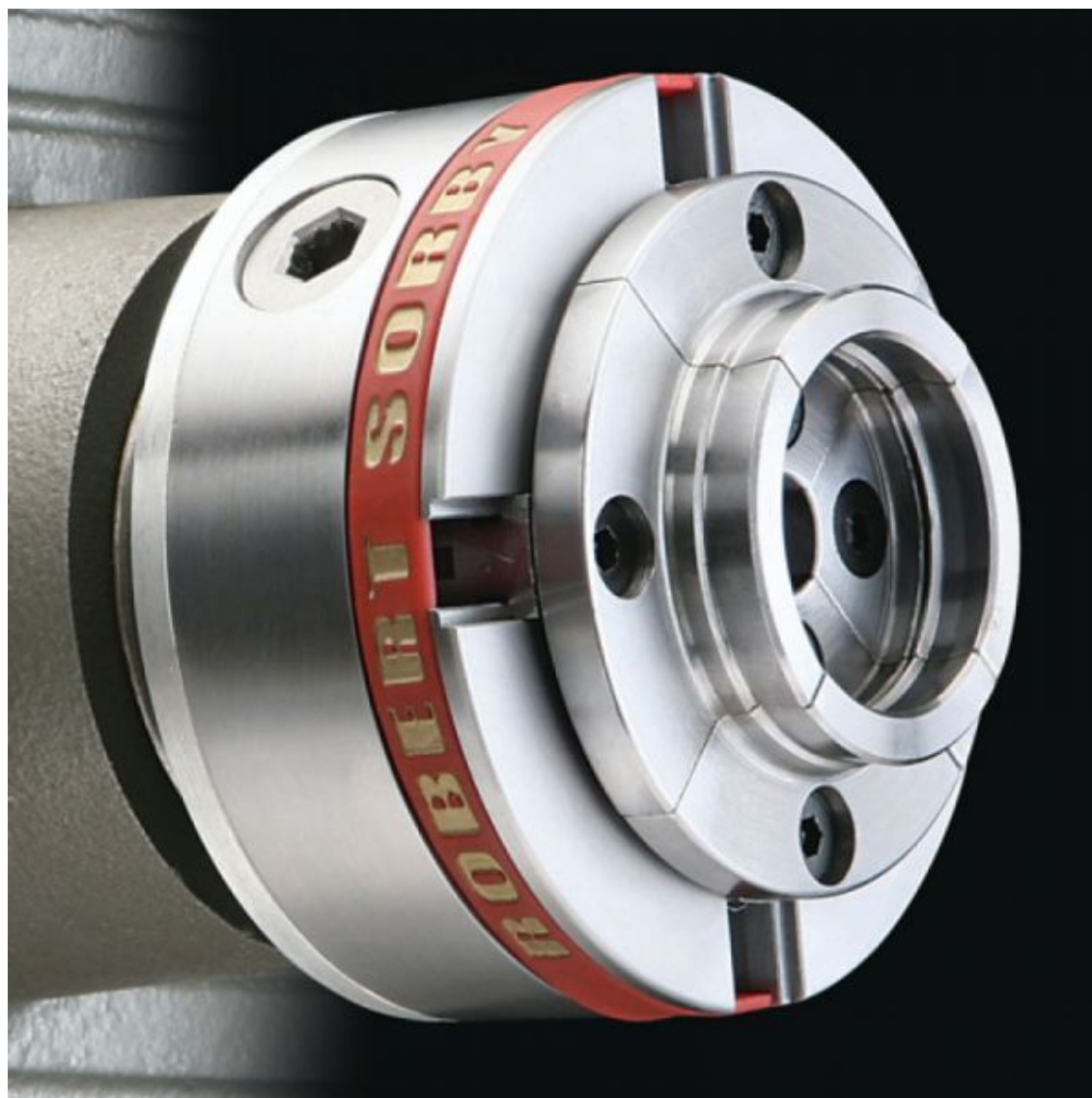
Even larger threaded spindles (such as M33 x 3.5 mm and 1.1/2" x 6 tpi) that normally require the chuck to be directly-threaded on can be accommodated. Special Excerts are available that hold the chuck forward of the lathe spindle, the thread being formed in a boss at the end of the chuck.

The standard version of the Patriot features 2" Jaws. [The measurement referring to the nominal size of spigot onto which they will compress when set at their "perfect circle" diameter]

Jaw sets are available in other sizes to accommodate projects for which the supplied jaws may not be suitable.

The standard jaws will expand into a dovetail recess sized from 50 mm (2") to 75 mm (3"). In compression mode, these jaws will close onto a spigot, or bowl "foot", with a diameter from 42 mm (1.33") to 67 mm (2.33").

The Patriot chuck is also delivered with a woodscrew chuck which mounts in the centre of the standard jaws and provides an excellent method of initial holding of the workpiece simply by drilling a pilot hole of approximately 10mm in it.



Price

Patriot Chuck with 3/4" x 16 insert RSPCA (Product reference 4273-9856)	£195.99
Patriot Chuck with M20 x 2 insert RSPCB (Product reference 4273-9857)	£195.99
Patriot Chuck with M20 x 1.5 insert RSPCC (Product reference 4273-9858)	£195.99
Patriot Chuck with 7/8" x 16 insert RSPCD (Product reference 4273-9859)	£195.99
Patriot Chuck with 1" x 10 insert RSPCE (Product reference 4273-9860)	£195.99
Patriot Chuck with M25 x 2 insert RSPCF (Product reference 4273-9861)	£195.99
Patriot Chuck with 7/8" x 12LH insert RSPCG (Product reference 4273-9862)	£195.99
Patriot Chuck with 1" x 8 insert RSPCJ (Product reference 4273-9863)	£195.99
Patriot Chuck with 5/8" x PLAIN insert RSPCK (Product reference 4273-9864)	£195.99
Patriot Chuck with M18 x 2.5 insert RSPCL (Product reference 4273-9865)	£195.99
Patriot Chuck with 1" x 12 insert RSPCO (Product reference 4273-9866)	£195.99
Patriot Chuck with 3/4" x 10 insert RSPCR (Product reference 4273-9868)	£195.99
Patriot Chuck with M30 x 3.5 insert RSPCS (Product reference 4273-9869)	£195.99
Patriot Chuck with 1 1/4" x 8 insert RSPCT (Product reference 4273-9870)	£195.99
Patriot Chuck with M24 x 3 insert RSPCU (Product reference 4273-9871)	£195.99

Patriot Chuck with M30 x 1.5 insert RSPCY (Product reference 4273-9872)	£195.99
Patriot Chuck with 1 1/8" x 12 insert RSPCP (Product reference 4273-29573)	£195.99